Statement of Work for Rebuild of the Amplifier-Power Supply, AM-7152 NSN 5895-01-127-5855 P/O AN/GRC-213

SOW-02-847-2-8D054B-1/1

Prepared by
Marine Corps Systems Command, CODE C4IHF
Albany, Georgia

Table of Contents

Section	on/Para	Page				
1.0	SCOPE	1				
1.1	Background	i				
2.0	APPLICABLE DOCUMENTS	1				
2.1	Military Standards	I				
2.2	Other Government Documents and Publications	1				
2.3	Industry Standards	2				
3.0	REQUIREMENTS	2				
3.1	General Tasks	2				
3.2	Detail Tasks	3				
3.2.1	Phase I - Pre-induction	3				
3.2.2	Phase II - Rebuild	2 2 2 3 3 3 3				
3.2.3	Phase III - Inspection, Testing and Acceptance	3				
3.2.4	Packaging. Handling, Storage and Transportation (PHS&T)	3				
3.3	Configuration Control	4				
3.4	Government Furnished Equipment (GFE)/Government					
	Furnished Materiel (GFM)	4				
3.5	Contractor Furnished Materiel					
3.6	Electrostatic Discharge (ESD) Control Program					
3.7	Electromagnetic Environmental Effects (E ³) Procedures					
3.8	Quality Assurance Provisions	4				
3.9	Acceptance	5				
3.10	Rejection	5				
	Appendix					
	Appendix A Pre-Induction Checklist	A-1				

STATEMENT OF WORK FOR THE Rebuild of the Amplifier-Power Supply NSN 5895-01-127-5855

- 1.0 <u>SCOPE</u>. This Statement of Work (SOW) establishes and sets forth tasks and identifies the work efforts that shall be performed by the Contractor (for purposes of this SOW, Contractor is defined as the commercial or government entity performing the rebuild) in the rebuild effort of the Amplifier-Power Supply. This document contains requirements to restore the Amplifier-Power Supply to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitation or restriction, including material with more than six months shelf-life remaining "
- 1.1 <u>Background</u>. Rebuild is defined as: "That maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through a maintenance technique or complete disassembly of the item, inspection of all parts or components, repair or replacement of worn or unserviceable elements using original manufacturing tolerances and/or specifications and subsequent reassembly of the items."
- 2.0 <u>APPLICABLE DOCUMENTS</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards.

MIL-STD-129	DoD Standard Practice for Military Marking
MIL-STD-2073-1D	DoD Standard Practice for Military Packaging

2.2 Other Government Documents and Publications. The issues of those documents cited below shall be used.

TM 09179A-12/1	Maintenance Instructions for the AN/GRC-213	PCN 184 091790 00
TM 09179A-45/2	Maintenance Instructions for the AN/GRC-213	PCN 184 091791 00
TM 11-5820-923-40P	Maintenance Instructions for AN/GRC-213	PCN 351 597610 00

TI-5820-25/22 Standards for the PCN 168047801 00

AN/GRC-213

DoD 4000.25-1-M MILSTRIP Manual

NAVICPINST 4491.2A Requisitioning of Contractor Furnished Materiel

(CFM) from the Federal Supply System

Military Handbook (For Guidance).

MIL-HDBK-61 Configuration Management Guidance

2.3 Industry Standards.

JESD625-A Requirements for Handling Electrostatic-Discharge-

Sensitive (ESDS) Devices

ANSI/ISO/ Quality Systems-Model for Quality Assurance in

ASQC Q9003-1994 Final Inspection and Test

Industry Standards (For Guidance).

ANSI/EIA-649 National Consensus Standard for Configuration

Management

Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia. PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or http://www.dodssp.daps.mil. Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained through the Logistics Management Specialist: Marine Corps Systems Command, (MCSC) Attn: Logistics Management Specialist (Code C4IHF)), 814 Radford Blvd., Albany, Georgia 31704-1128, commercial telephone number (229) 639-6773 or DSN 567-6773. Copies of engineering drawings, if applicable, shall be obtained from Supply Chain Management Center, Attn: Code 583-1, 814 Radford Blvd. STE 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS.

- 3.1 General Tasks. In fulfilling the specified requirements, the Contractor shall:
- a. Provide materials, labor, equipment, facilities and missing/repair parts, necessary to inspect, diagnose, restore, test and calibrate the Amplifier-Power Supply. Upon completion of rebuild, the subject item shall be Condition Code "A".

- b. Conduct in-process and final on-site testing for witness by a Marine Corps Systems Command (MCSC), (Code C4IHF), Albany, Georgia authorized representative.
- 3.2 <u>Detail Tasks</u>. The following tasks describe the different phases for rebuild of the Amplifier-Power Supply.
- 3.2.1 <u>Phase I- Pre-induction</u>. The contractor shall perform a pre-induction inspection analysis for each Amplifier-Power Supply using the Contractor Facility's diagnosis, inspection and testing techniques to determine extent of work and parts required. These findings shall be annotated on the Pre- Induction Checklist (Appendix A).
- 3.2.2 <u>Phase II -Rebuild</u>. After pre-induction tests and inspections have been completed, repair of the Amplifier-Power Supply shall be accomplished by the contractor in accordance with this SOW. Deficiencies noted on the Pre-Induction Checklist (Appendix A) during Phase I shall be repaired/replaced. Components or assemblies shall not be disassembled for replacement of parts unless that part has failed, or the component assembly wherein the part is located is disassembled for repair. Any Modification Instructions (MIs) or Engineering Change Proposals (ECPs) not previously applied shall be incorporated.

a. Hardware.

- (1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turn lock fasteners, mandatory replacement items, safety, and one-time use items, etc., in accordance with this SOW. Unserviceable would include any of the above that failed to function properly.
- (2) Ensure proper hardware locking devices are present on all moving mechanical assemblies.
- (3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.

3.2.3 Phase III - Inspection, Testing and Acceptance.

The contractor shall conduct inspection, testing and acceptance of the Amplifier-Power Supply in accordance with TM 09179A-12/1, TM 09179A-45/2, TM 11-5820-923-40P, and TI-5820-25/22.

3.2.4 Packaging, Handling, Storage and Transportation (PHS&T).

a. The Contractor shall be responsible for preservation and packaging of items being repaired under the terms of this statement of work. Items scheduled for long-term storage or overseas shipment shall be in accordance with the level "A" requirements of MIL-STD-2073-1D, Appendix A, Table A.VI., Electronic Equipment. Items scheduled for domestic shipment for immediate use or short-term storage shall be level "B" requirements.

- b. Marking for shipment and storage shall be in accordance with MIL-STD-129.
- c. The Marine Corps will provide the Contractor with the shipping address(es) for delivery of the repaired equipment. The Contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps will be responsible for transportation costs associated with shipping the equipment to and from the Contractor.
- 3.3 <u>Configuration Control</u>. The contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation. MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing this configuration control document.
- 3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). GFE is government owned equipment authorized by contract for use by a Commercial/Government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into product being manufactured/remanufactured under a contract/statement of work. In the event the Marine Corps does have GFE/GFM requirements the Management Control Activity (MCA/573-2), Marine Corps Logistics Bases, Albany, Georgia, will coordinate required GFE and will maintain a central control on Marine Corps assets in the Contractor's possession. The MCA will forward a GFE Accountability agreement to the Contractor Facility for signature to establish a chain of custody and property responsibilities for Marine Corps assets.
- 3.5 <u>Contractor Furnished Materiel</u>. The Marine Corps has adopted the Navy's procedures regarding Contractor Furnished Materiel (NAVICPINST 4491.2A). In the event that Contractor Furnished Materiel is required for repair parts, the contractor shall requisition through the DOD Supply System. DOD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DOD Supply System.
- 3.6 <u>Electrostatic Discharge (ESD) Control Program.</u> The contractor shall establish, implement and document an ESD control program following the guidelines provided in JESD625-A. ESD protective measures shall be used during manufacturing, handling, inspection, testing, marking, packaging, storing and transporting ESD sensitive components.
- 3.7 <u>Electromagnetic Environmental Effects (E3) Procedures</u>. The Contractor shall plan for and use proper (E3) control procedures in the Rebuild process and shall utilize TI-5820-25/22 in conjunction with the detailed requirements specified in this document.
- 3.8 Quality Assurance Provisions. The Contractor shall provide and maintain a Quality System that as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9003-1994, Quality Systems Model for Quality Assurance in Final Inspection and Test. The program shall ensure

quality throughout all areas to include processing, assembly, inspection, testing, maintenance, and preparation for delivery and shipping. Unless otherwise specified in the contract, the contractor shall be responsible for performance of all inspection requirements. MCSC, (Code C4IHF), Albany reserves the right to perform any of the inspections set forth in the contract where such inspections are deemed necessary to assure products and services conform to the prescribed requirements. The Contractor shall provide an Inspection and Test Plan that will ensure the Amplifier-Power Supply will meet or exceed its original performance characteristics of the Amplifier-Power Supply. Inspection Test Plan shall be sent to: Marine Corps Systems Command, (MCSC) Attn: Logistics Management Specialist (Code C4IHF), 814 Radford Blvd., Albany, Georgia 31704-1128

- 3.9 Acceptance. The performance of the Contractor and the quality of work delivered, including all equipment furnished and documentation written or compiled, shall be subject to in-process review and inspection during performance. Inspection may be accomplished in-plant or at any work site or location, and MCSC, (Code C4IHF), Albany representatives shall be permitted to observe the work or to conduct an inspection. Final inspection and acceptance testing shall be conducted at the Contractor's Facility. Final acceptance shall be conducted on 100 percent of items to verify that the units meet all requirements.
- 3.10 <u>Rejection</u>. Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCSC, (Code C4IHF), Albany, representative. The Contractor shall, at no additional cost to MCSC. (Code C4IHF), Albany, Georgia, correct the deficiencies and repeat the verification until an acceptable compliance with acceptance test procedures is demonstrated.

Pre-Induction Checklist

Amplifier-Power Supply, AN/GRC-213

- 1. Using the following criteria, inspect the items listed below.
 - a. Inspect for dirt, dust, sand, etc.
 - b. Inspect for rust and/or corrosion damage.
 - c. Inspect for any physical damage. (cuts, dents, cracks, broken pins, etc.)
 - d. Ensure that all screws, washers, nuts, bolts, etc. are attached.
 - e. Inspect for dry rot on all rubber and plastic components.
 - f. Ensure that all covers and caps are attached.
 - g. Ensure that all knobs, switches and breakers operate freely and properly.

S - Serviceable	U - Unserv	U - Unserviceable		M - Missing			
Remarks:							

APPENDIX A

CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved OMB No. 1704-0188

The Public reporting burden for this collection of information is authorized of average 110 hours per response, including the time for reviewing instructions acceptance sisting data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports 1215 effersion Davis Highway. Suite 1204.

Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction. Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the Government issuing Contract Officer for the contract/PR No. Instead in block E.

A. CONTRAC	l'LINETTEM NO.	B. EXIIII	317	C. CATEGORY						
				TDP			Other XX	X	 	
D. SYSTEM/II		VI 7150	E. CONTRACT/PI	R No.	F. CONTI	RACTOR				
Amplifier-	Power Supply, Al	M-/132	<u></u>		3 60 00 00					
	DATA ITEM No 2 TITLE OF DATA ITEM 3. SUBTITE Inspection and Test Plan Qu					iality Control/Assurance and Inspection				
A001		<u>I</u>			~		nee and	mspeec	1011	
4 AUTHORITY (Da	nta Acquisition Document No	.j	5 CONTRACT REFERE	ENCE	·	6 REQUIRING OFFICE				
-	DI-QCIC-81110		SC	OW Para 3.8		MARCORSVS	COM AL	hany (C	MIN	
7. DD 250 REQ.	19 DIST STATEMENT	10 FREQUE	E .	12 DATE OF FIRST S	UBMISSION		RIBUTION	barry, (C	41)	
DD	REQUIRED		ONE/R	See Blk				b COPIES		
8 APP CODE	1 A	11 AS OF D	ATE	13 DATE OF SUBSECTION	QUENT	i. ADDRESSEE				
A				See Blk	16		Draft	Reg	Repro	
16 REMARKS	1	1				MCSC Alby (C4I)	+	1	10	
						111000 7110) (0.11)	 	<u> </u>	- `	
	ubmit 30 days aft	er contrac	et award by LT. (Government rec	juires 60	<u> </u>	 	 	 	
days to revie	w and comment.						 	 		
							1		 	
	inal due 30 days a	ifter recei	ipt of Governme	nt comments. S	ubmit			<u> </u>	 	
final plan by	DD 250.						<u> </u>		<u> </u>	
							1			
Distribution !	Statement A: App	roved for	public release, o	distribution is u	nlımıted.					
									() () () () () () () () () () () () () (
							<u> </u>			
									<u> </u>	
							<u> </u>	ļ		
							 		<u> </u>	
							}		 	
							├			
								ļ	 	
ĺ						·	├──		 	
							 		any, (C41) COPIES FINAL Reg Repro 1 ()	
							\vdash	Reg Repro		
							 		 	
							+	 	 	
ļ						<u> </u>	 	 	 	
									 	
									 	
							 		<u> </u>	
							 			
							 	 	 	
							<u> </u>			
							1		†	
1							<u> </u>			
				,			1			
						15. TOTAL		1	()	
G. PREPARED	BY:		H. DATE	1. APPROVED E	3Y: 🛴	200	J. DATI	t.		
1 M.7			25		/K_	Tomb	125	5	Is	
DD FORM 14	23-1, AUG 96 (EG)		PREVIOUS	EDITION MAY BE US	== 7 tr ED		Pa	ue lof	1 Pages	

CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved OMB No. 1704-0188

17 PRICE GEOU?

18 EST MATED TOTAL PRICE

The Public reporting burden for this collection of information is authorized to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washingtor Headquarters Services, Directorate for Information Operations and Reports 1215 Jefferson Davis Highway, Suite 1204, Artington, VA 22202-4302 and to the Office of Management and Budget, Peperwork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the Government issuing Contract Officer for the contract/PR No. listed in block E.

A. CONTRACT LINE ITEM NO.

B. EXHIBIT.

A. CONTRACT	LINE HEM NO.	B. EXHIBIT	C. CATEGOR		_ TM	Other VX	· V	
D. SYSTEM/ITI		E. CONTRA			RACTOR	Other XX	<u> </u>	
Ampli	ifier – Power Suppl 2 title of data item	ly		3. SUBTITE	u .			
1 DATA HESESO		EST FOR DEVIATI	ON (RFD)	3. SUBTITE	CONFIGURATION	MANAGE	MENT	
D001					·			
4 AUTHORITY (Date	ta Acquisition Document No	5. CON RACT	REFERENCE		6 REQUIRING OFFICE			
	DI-CMAN-80640C Para 3.3 250 REQ 9 DIST STATEMENT 10 FREQUENCY 12 DATE OF FIRST SUBMISSION					LOGBASI	ES 583-1	
7. DD 250 REQ LT	REQUIRED	10 FREQUENCY AS REQ		SEE BLOCK 16		TRIBUTION	b COPIES	
APP CODE	A	11 AS OF DATE	13 DATE OF SUB- SUBMISSION		a ADDRESSEE	Draft	FIN Reg	АІ.
6. REMARKS						<u> </u>		
	tractor Format us	ing .doc or .pdf soft	ware applications is		MCLBA 583-1	0	1	0
	0 DUD 1 111			•				
		submitted to obtain does not meet the p						
ocumentation		i does not meet the p	reserroed configura	шоп				
FDs will be	reviewed and dis	sposition determined	Lwithin 20 working	daye				
	by the governmen		within 20 working	days			 -	
							<u> </u>	
		e-mail to the followi	ing address:					
<u>ibmatcomcoi</u>	nfigmngmnt@ma	atcom.usmc.mil.				_		
istribution S	Statement A: App	roved for public rele	ease, distribution is	unlimited.		 		-
							†	
						 		
							_	
								<u> </u>
								-
					 	-		
								!
								
	_					<u> </u>		
						 	1	
					15. TOTAL	0	1	0
3. PREPARED	BY: O A A	H. DATE	L APPROVED	BY:	7 1	J. DAT	F	
Gene Colli	ins Julius	145006	2/ Willia	H.	Tomber	25	Sea 2	/
DD FORM 142	23-1, AUG 96 (EG)	PRE	VIOUS EDITION MAY BE	SED		p,	ige I of	J. Pag